

Side Curtain Airbag - Regular Cab

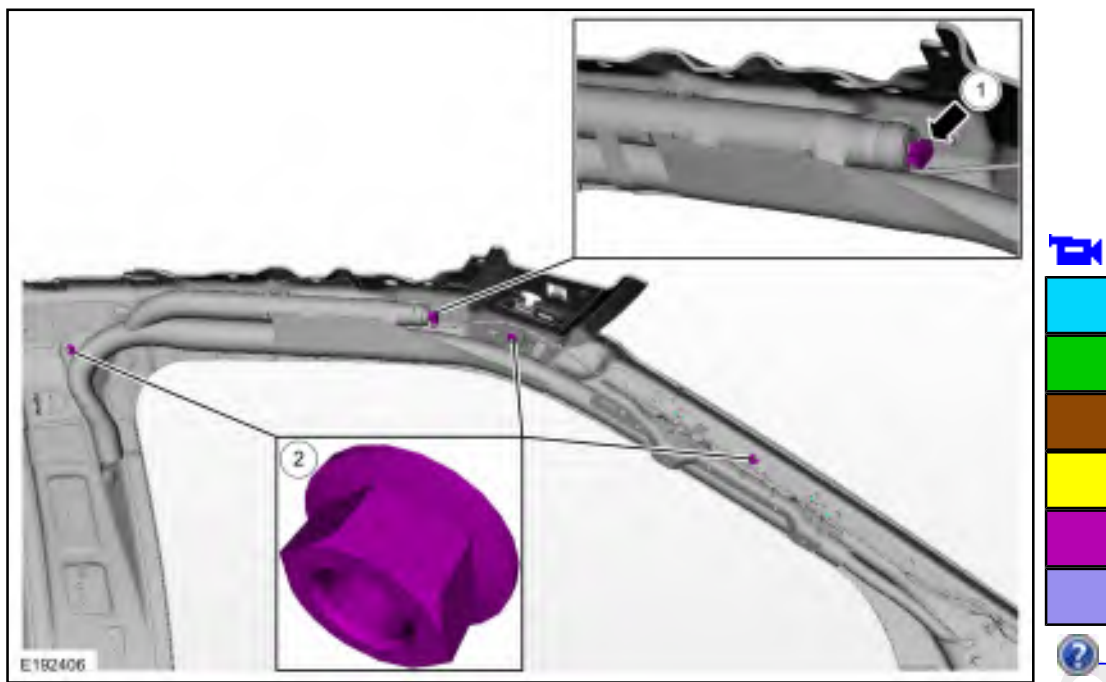
Base Part Number: Base Part Number: 042D94

Removal

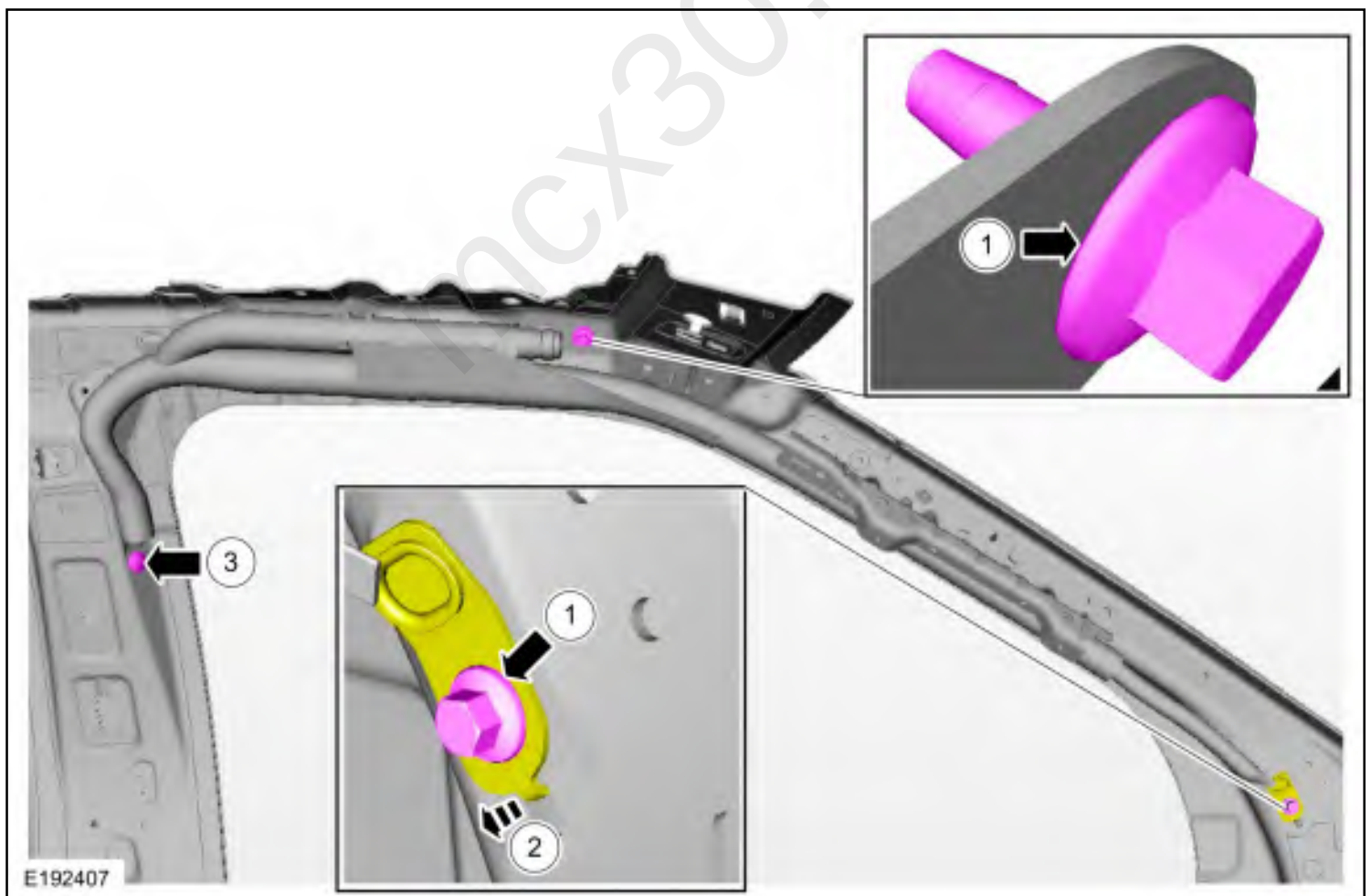
 **WARNING:** The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.

NOTE: Removal steps in this procedure may contain installation details.

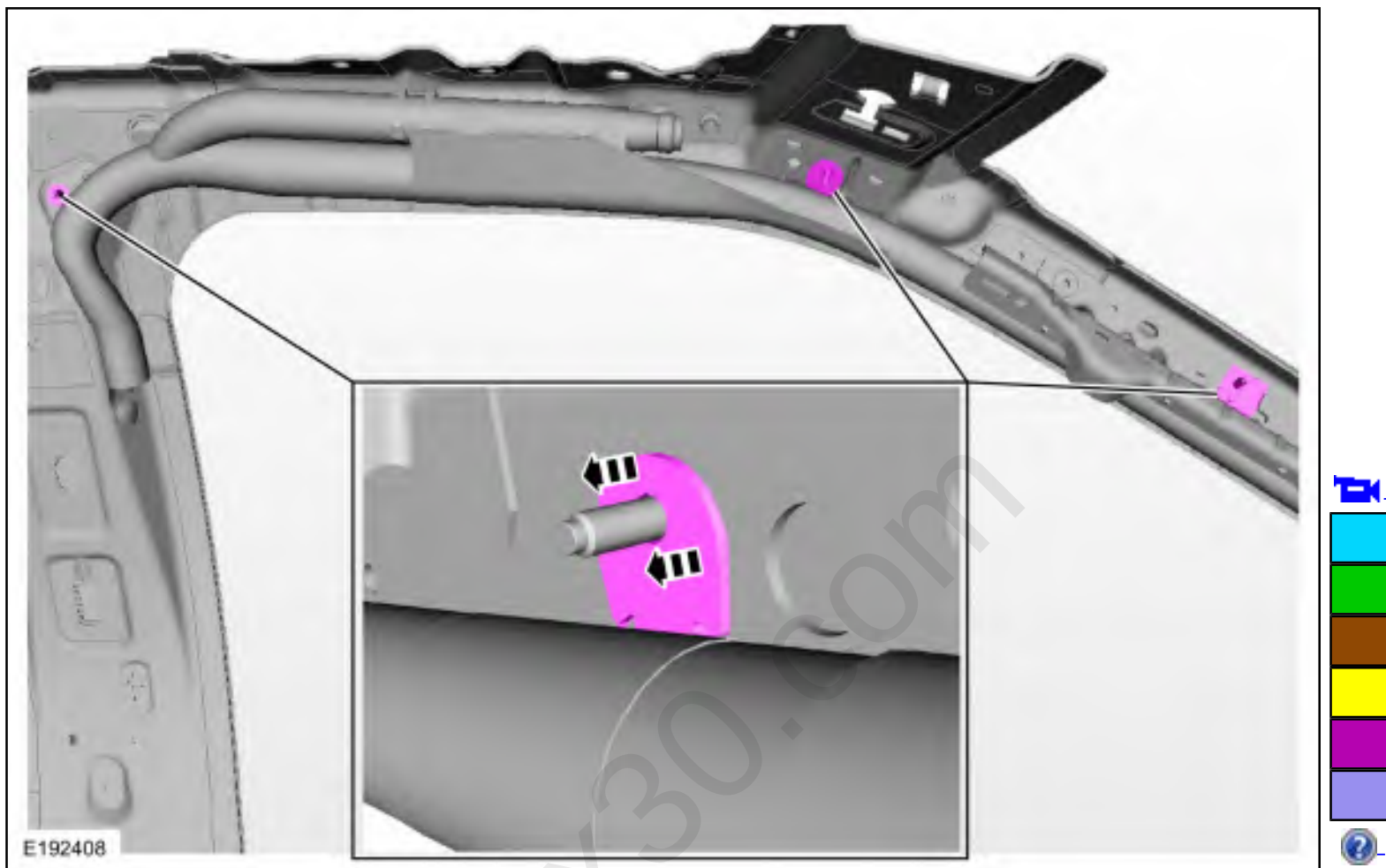
1. Lower the headliner.
Refer to: [Headliner - Lowering - Regular Cab](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
2. Depower the SRS.
Refer to: [Supplemental Restraint System \(SRS\) Depowering](#) (501-20B Supplemental Restraint System, General Procedures).
 1. Disconnect the side curtain airbag electrical connector.
 2. Remove the side curtain airbag nuts.
Torque: 93 lb.in (10.5 Nm)



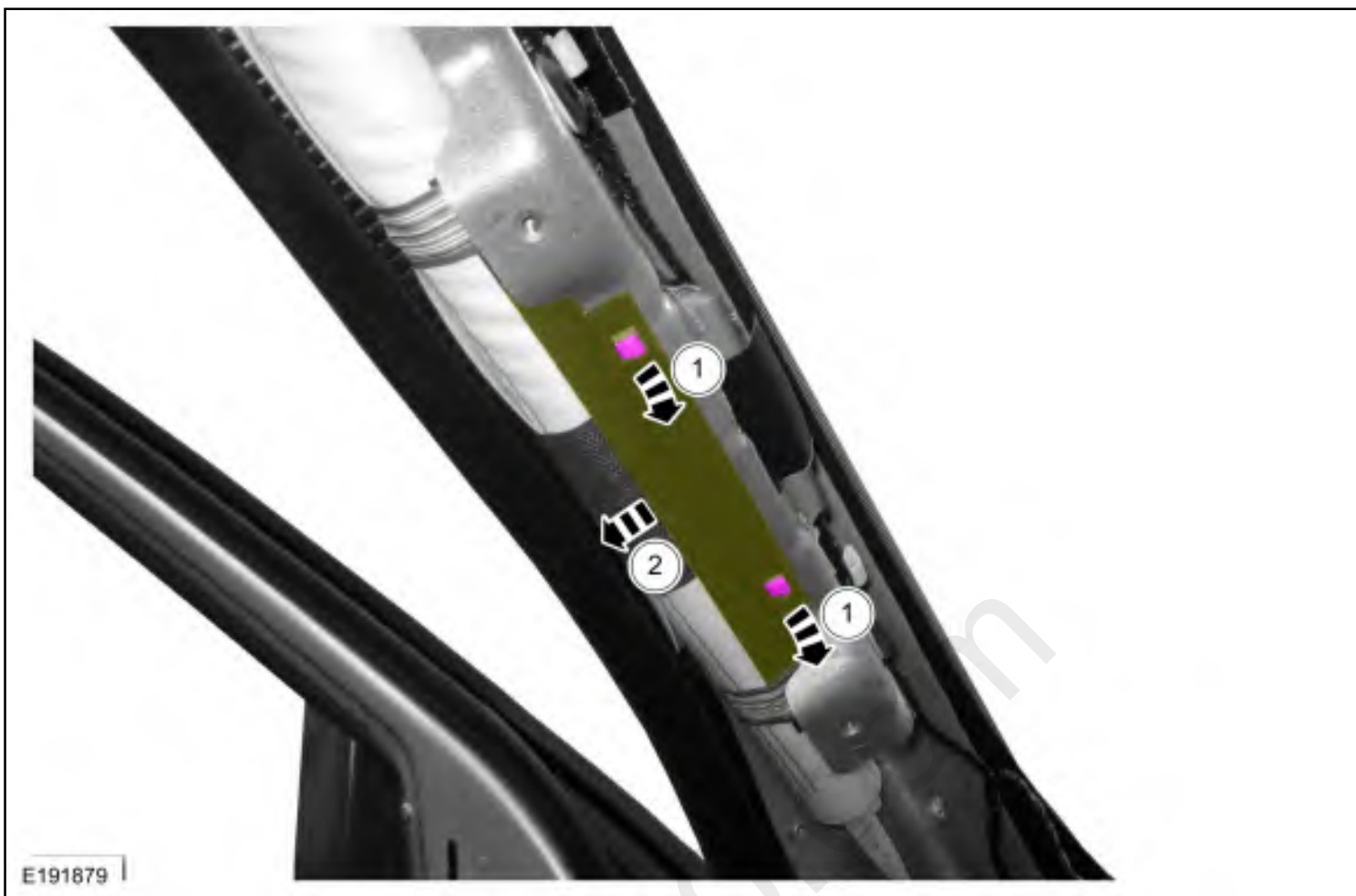
1. Remove the side curtain airbag bolts.
Torque: 93 lb.in (10.5 Nm)
2. Separate the front tether clip.
3. Remove the pin-type retainer.



5. Detach the side curtain airbag hangers.



1. Detach the side curtain airbag retainers from the A-pillar bracket.
2. Pull the side curtain airbag away from the A-pillar bracket.

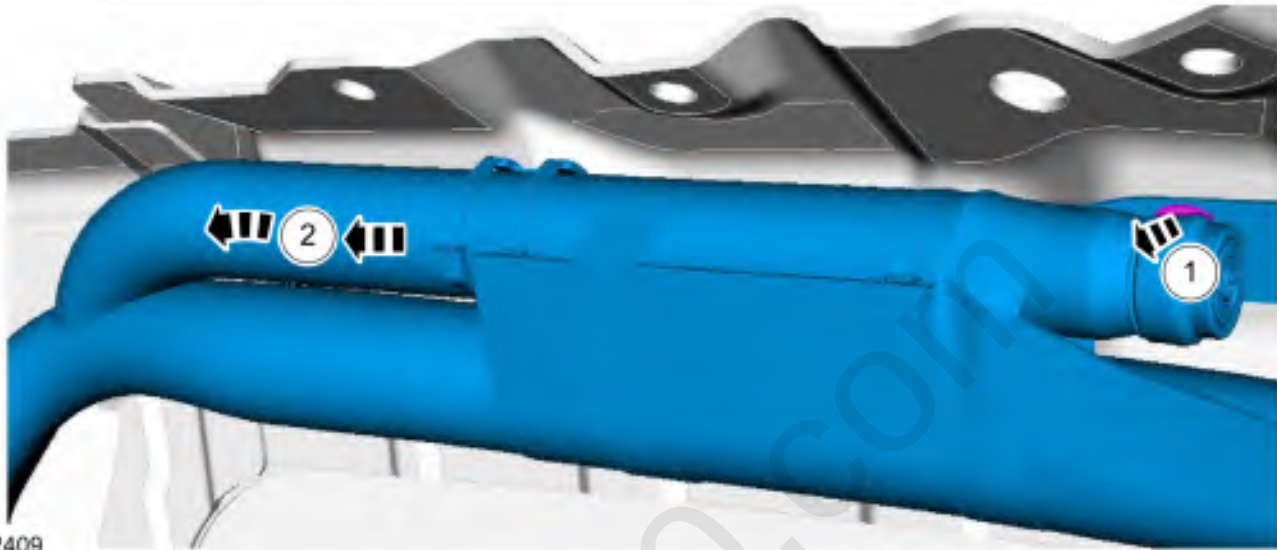
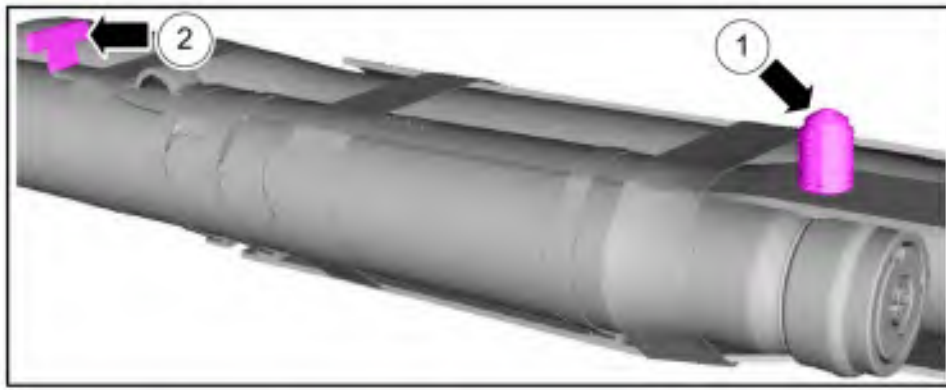


7. Feed the side curtain airbag hanger out from between the A-pillar and the A-pillar bracket.



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1. Detach the pin-type retainer.
2. Slide the side curtain airbag rearward and out, disengaging the T-tab from the sheet metal and remove the side curtain airbag.



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Installation

⚠ WARNING: Incorrect repair techniques or actions can cause an accidental Supplemental Restraint System deployment. Make sure the restraint system is depowered before reconnecting the component. Refer to the Supplemental Restraint System depowering General Procedure in section 501-20B. Failure to precisely follow depowering instructions could result in serious personal injury from an accidental deployment.

⚠ WARNING: Before installing a Safety Canopy® or side air curtain module, inspect the roofline for any damage. If necessary, the sheet metal must be reworked to its original condition and structural integrity. Install new fasteners if damaged and remove foreign material. Failure to follow these instructions may result in the Safety Canopy® or side air curtain deploying incorrectly, which increases the risk of serious personal injury or death in a crash.

1. To install, reverse the removal procedure.
2. Repower the SRS.
Refer to: [Supplemental Restraint System \(SRS\) Repowering](#) (501-20B Supplemental Restraint System, General Procedures).

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